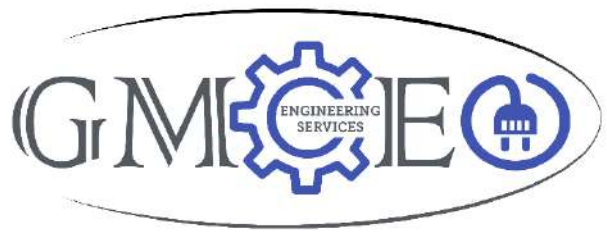


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Reference no.: 2694 - Complete Extrusion line for hexagon pipe/profile extrusion

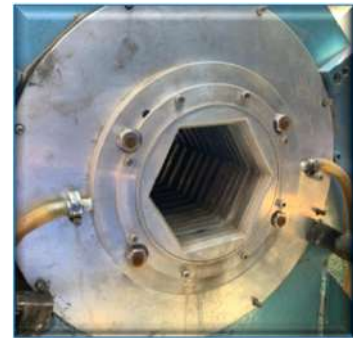
List of extrusion line components:

Main Components

- 1) Extruder with motor and electrical panel
- 2) Hexagon Pipe/Profile Die head
- 3) Vacuum calibration and cooling tank
- 4) Haul off
- 5) Cutting unit
- 6) Tilting table

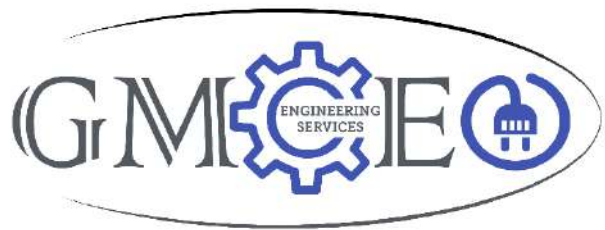
Auxiliary Components

- 7) Material Mixer & Hopper loader
- 8) Water cooling tower
- 9) Stainless steel water tank, water pump, pipes, tooling, calibration plates & miscellaneous



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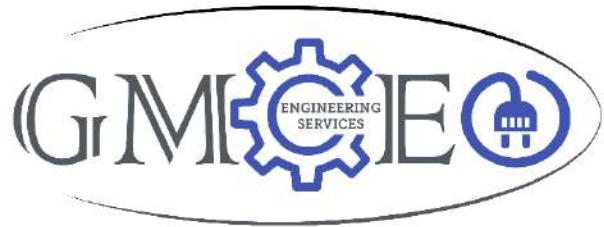
Component 1: Extruder with motor and electrical panel



Extruder Make/Model:	Unknown
Main Motor:	Lenze Type: GVFR 180 M5, 120 kW, 2100/2600rpm
Barrel & Screw:	L/D = unknown, extruder PE material All elements and cooling fans installed
Electrical Panel:	DC Drive: Leroy Somer Thyristor gate drive DMV 2322

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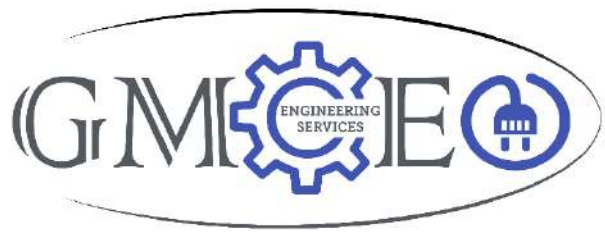
Component 2: Hexagon Pipe/Profile Die head



Pipe/Profile Die Head Make/Model:	Unknown
Heater band & thermocouples:	Included
Tooling:	Included All sizes unknown
Hexagon Pipe Profile dims:	Approx. outer diameter 130 – 150mm

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Component 3: Vacuum calibration and cooling tank



Vacuum calibration and cooling tank
Make/Model:

CINCINNATI MILACRON, Vienna Austria
Type: RW 25/U6
Machine no.: 17700/170
Year of manufacture: 1988

Vacuum Tank Length:

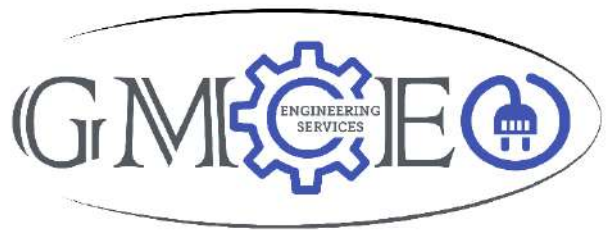
Approximately 5-6 m

Includes the following feature:

- controls to move tank forward/backwards to and from Die
- calibration and cooling plates at exit
- includes vacuum blowers and cooling nozzles
- vacuum tight sealed doors

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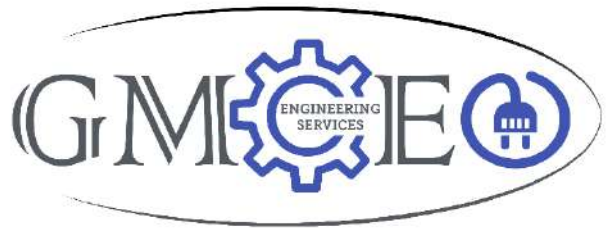
Component 4: Haul off



Haul off Model/Make:	WEBER Type AP 2.5
Serial No.:	AP 2.5 026
Year of manufacturing:	1985
Voltage / frequency:	220/415 V 50HZ
Connected Load:	10kW
Fuses in feeder:	32A

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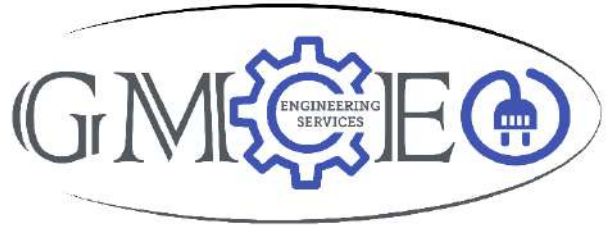
Component 5: Cutting Unit



Cutting Unit Make/Model:	Battenfeld Extrusionstechnik Germany
Type:	SRP200P – Circular blade type
Year of manufacturing:	1993
Machine Nr.:	4238
Power:	3 Phase + N, 230/400V 50HZ
Mass:	800kg

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Component 6: Tilting Table

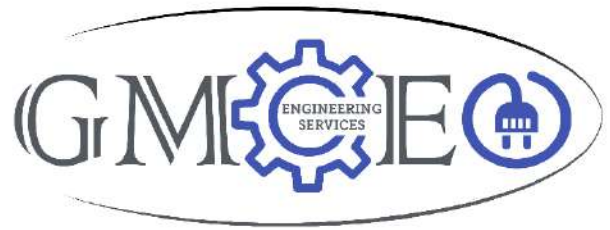


Tilting Table Make/Model:

Unknown

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Component 7: Material Mixer



Material Mixer Make/Model:

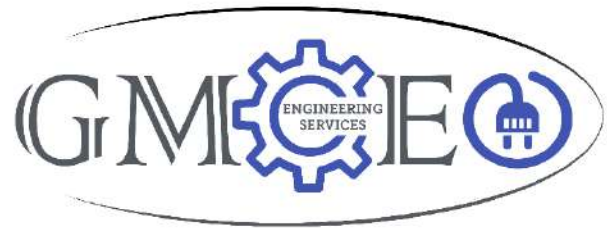
Unknown – Origin China

Hopper Loader Make/Model:

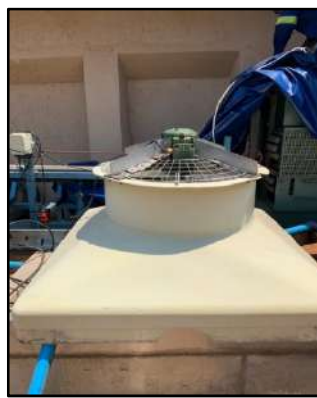
Origin – China, Local Agents – PLASQUIP
Identity No.: WK/014/37

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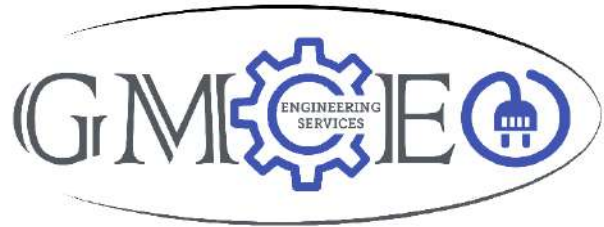
Component 8: Water cooling tower



Water cooling tower Make/Model:	IWC - Industrial Water Cooling South Africa
Model No.:	FGS16.750.12
CTO No.:	1148
Flow Rate:	20,35 cubic meter/hour

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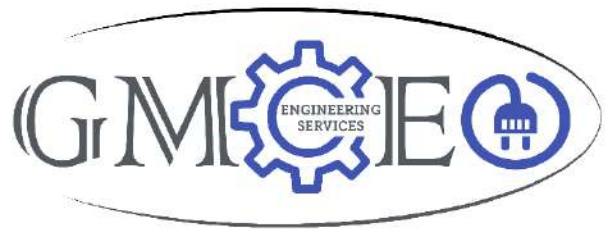


Components 9: Stainless steel water tank, water pump, pipes, tooling, calibration plates & miscellaneous



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Commercial conditions:

Payment terms	100% prior to collection
Delivery time	On stock
Offer validity	Offers are subject to prior sales of machines without any notice
Price	R 385,000.00 Excluding VAT for complete extrusion line as specified
Price basis	Ex-Factory, Johannesburg, South Africa
Packaging	Exclude packaging

Inspection of machines can be arranged by appointment.

Contact Anton Carstens:

Tel: +27 16 421 3513

Cell: +27 71 609 8177

anton@gmceo.co.za

Care is taken to give reliable descriptions but they are not guaranteed. Prospective Purchasers are responsible to verify all specifications prior to Purchase. Seller shall not be liable for errors or for Purchaser's failure to properly inspect the machine. Complete Extrusion Line are is Voetstoots.